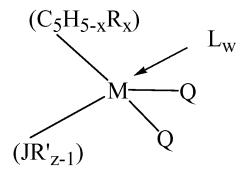
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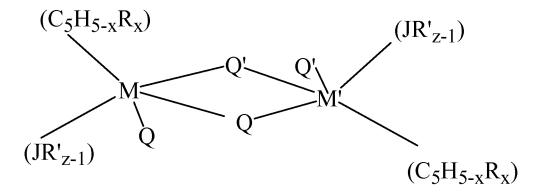
#### **LISTING OF CLAIMS**

This listing of claims will replace all prior versions and listings of claims in the application:

- 1. 26. (Cancelled)
- 27. (Previously Presented) A compound having the general formula:



or



wherein M is Zr, Hf or Ti;

 $(C_5H_{5-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five substituent groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more

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hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of Elements, and halogen radicals, or ( $C_5H_{5-x}R_x$ ) is a cyclopentadienyl ring in which two adjacent R groups are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-1})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A of the Periodic Table of Elements, each R' is, independently, a radical selected from a group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is the coordination number of the element J;

each Q is, independently, selected from the group consisting of halogen, hydride or  $C_1$ - $C_{20}$  hydrocarbyl, provided that Q is different from  $(C_5H_{5-x}R_x)$ ;

L is a neutral Lewis base where "w" is a number greater than 0 and up to 3; M' has the same meaning as M; and

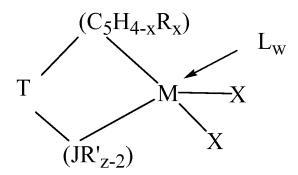
Q' has the same meaning as Q.

#### 28. - 43. (Cancelled)

- 44. (Currently Amended) The compound of claim 27 wherein each Q is independently selected from the group consisting of halogen, hydride and C<sub>1</sub>-C<sub>20</sub> hydrocarbyl.
- 45. (Previously Presented) The compound of claim 27 wherein each Q is independently selected from the group consisting of hydride, methyl, ethyl, propyl, butyl, amyl, hexyl, heptyl, octyl, nonyl, decyl, cetyl, phenyl, chloro, bromo, fluoro, and iodo.
- 46. (Previously Presented) The compound of claim 27 wherein M is Zr.
- 47. (Previously Presented) The compound of claim 27 wherein M is Hf.
- 48. (Currently Amended) A compound having the general formula

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or a dimer thereof, wherein:

M is Zr, Hf, or Ti;

(C<sub>5</sub>H<sub>4-x</sub>R<sub>x</sub>) is a cyclopentadienyl ring which is substituted with from zero to four substituent groups R, x is 0, 1, 2, 3, or 4 denoting the degree of substitution, provided that x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of C<sub>1</sub>-C<sub>20</sub> hydrocarbyl radicals, substituted C<sub>1</sub>-C<sub>20</sub> hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom, C<sub>1</sub>-C<sub>20</sub> hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group consisting of silicon and germanium, eyano, and halogen radicals, or (C<sub>5</sub>H<sub>4-x</sub>R<sub>x</sub>) is a cyclopentadienyl ring in which two adjacent R groups are joined forming a C<sub>4</sub>-C<sub>20</sub> ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-2})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom, and z is the coordination number of the element J;

X is, independently each occurrence, an anionic ligand group selected from the group consisting of halogen, hydride, or substituted or unsubstituted  $C_1$  to  $C_{20}$ 

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hydrocarbyl, alkoxide, aryloxide, amide, arylamide, phosphide or arylphosphide, provided that X is different from ( $C_5H_{4-x}R_x$ ) or both X together may be an alkylidene or a cyclometallated hydrocarbyl; hydride, halide, alkyl of up to 30 carbon atoms, alkoxy having up to a total of 30 carbon atoms and oxygen atoms, cyanide, azide, acetylacetonate, aryl having from 6 to 30 carbon atoms, aryl oxy having a total of from 7 to 30 carbon and oxygen atoms, norbornyl and benzyl;

T is CR<sub>2</sub>\*, CR<sub>2</sub>\*CR<sub>2</sub>\*, SiR<sub>2</sub>\* or SiR<sub>2</sub>\*SiR<sub>2</sub>\*, where R\* is selected from the group consisting of a covalent bridging group containing a Group IV A or VA element; hydrogen, C<sub>1</sub> to C<sub>20</sub>-alkyl, haloaklyl having up to a total of 20 carbon and halogen atoms, aryl having from 6 to 20 carbon atoms, and haloaryl having a total of from 7 to 20 carbon and halogen atoms; and

L is a neutral Lewis base; and w is a number from 0 to 3.

- 49. (Currently Amended) The compound of claim 48 wherein each X is independently selected from the group consisting of halide, hydride and alkyl of up to 30 carbon atoms substituted and unsubstituted C<sub>1</sub> to C<sub>20</sub> hydrocarbyls.
- 50. (Previously Presented) The compound of claim 48 wherein each X is independently selected from the group consisting of hydride, methyl, ethyl, propyl, butyl, amyl, hexyl, heptyl, octyl, nonyl, decyl, cetyl, phenyl, chloro, bromo, fluoro, and iodo.
- 51. (Previously Presented) The compound of claim 48 wherein M is Zr.
- 52. (Previously Presented) The compound of claim 48 wherein M is Hf.
- 53. (Cancelled)
- 54. (Previously Presented) The compound of claim 48 wherein J is oxygen, phosphorus, or sulfur.

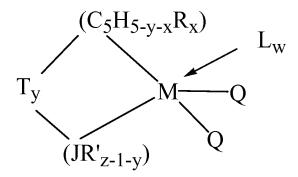
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55. (Currently Amended) The compound of claim 48 wherein J is nitrogen-and T is  $CR_2*$  or  $CR_2*CR_2*$ , where R\* is selected from the group consisting of hydrogen,  $C_1$  to  $C_{20}$ -alkyl, haloaklyl having up to a total of 20 carbon and halogen atoms, aryl having from 6 to 20 carbon atoms, and haloaryl having a total of from 7 to 20 carbon and halogen atoms.

- 56. (Previously Presented) The compound of claim 48 wherein  $(C_5H_{4-x}R_x)$  is tetrahydroindenyl, fluorenyl, or octahydrofluorenyl.
- 57. 59. (Cancelled)
- 60. (Previously Presented) The compound of claim 48 wherein T is methylene or ethylene.
- 61. (Previously Presented) The compound of claim 48 wherein T is dimethylsilyl.
- 62. (Previously Presented) The compound of claim 48 wherein T is diphenylsilyl.
- 63. (Previously Presented) The compound of claim 48 wherein X is a halide.
- 64. (Previously Presented) A compound having the general formula



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or

$$\begin{array}{c|c} & (C_5H_{5-y-x}R_x) & (JR'_{z-1-y}) \\ \hline T_y & Q' & Q' \\ \hline & (JR'_{z-1-y}) & (C_5H_{5-y-x}R_x) \end{array}$$

wherein M is Zr, Hf, or Ti;

M' has the same meaning as M;

 $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five substituent groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of Elements and halogen radicals, or  $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-1-y})$  is a heteroatom ligand in which J is nitrogen, phosphorus, oxygen, or sulfur, and R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is 3 when J is nitrogen or phosphorus or z is 2 when J is oxygen or sulfur;

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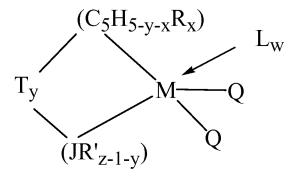
each Q is, independently, a univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring;

Q' has the same meaning as Q;

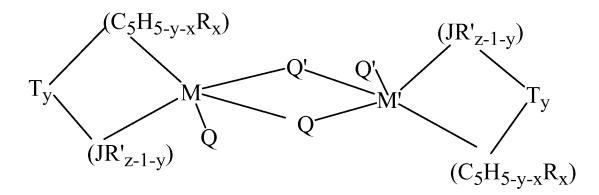
y is 0 or 1 when w is greater than 0; T is a covalent bridging group containing a Group IV-A or V-A element; and

L is a neutral Lewis base, where w denotes the number 0 or 1, and when w is 0 y is 1.

# 65. (Previously Presented) A compound having the general formula



or



wherein M is Zr, Hf, or Ti;

M' has the same meaning as M;

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 $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five substituent groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of Elements and halogen radicals, or  $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-1-y})$  is a heteroatom ligand in which J is nitrogen, and R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is 3;

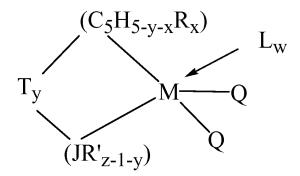
each Q is, independently, a univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring;

O' has the same meaning as O;

y is 0 or 1 when w is greater than 0; T is a covalent bridging group containing a Group IV-A or V-A element; and

L is a neutral Lewis base, where w denotes the number 0 or 1, and when w is 0 y is 1.

66. (Previously Presented) A compound having the general formula



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or

wherein M is Zr, or Hf;

M' has the same meaning as M;

 $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five substituent groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, wherein x is 0, 1 or 3, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of Elements and halogen radicals, or  $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-1-y})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and each R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is the coordination number of the element J;

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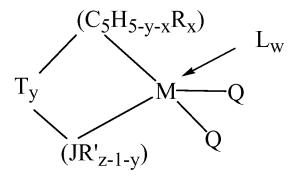
each Q is, independently, a univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring;

Q' has the same meaning as Q;

y is 0 or 1 when w is greater than 0; T is a covalent bridging group containing a Group IV-A or V-A element; and

L is a neutral Lewis base, where w denotes the number 0 or 1, and when w is 0 y is 1.

# 67. (Currently Amended) A compound having the general formula



or

$$T_{y} = \begin{pmatrix} C_{5}H_{5-y-x}R_{x} \end{pmatrix} \qquad \qquad (JR'_{z-1-y}) \\ Q' = Q' \qquad \qquad T_{y} \qquad \qquad T_{y} \qquad \qquad (C_{5}H_{5-y-x}R_{x}) \qquad \qquad (C_{5}H_{5-y-x}R_{x}R_{x}) \qquad \qquad (C_{5}H_{5-y-x}R_{x}R_{x}R_{x}) \qquad \qquad (C_{5}H_{5-y-x}R_{x}R$$

wherein M is Ti, Zr, or Hf;

M' has the same meaning as M;

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 $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five substituent groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of Elements and halogen radicals, or  $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-1-y})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and each R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is the coordination number of the element J;

each Q is independently selected from the group consisting of halogen, hydride or a substituted or unsubstituted  $C_1$ - $C_{20}$  hydrocarbyl, alkoxide, aryloxide, amide, arylamide, phosphide, or arylphosphide, provided that provided that Q is not a substituted or unsubstituted cyclopentadienyl ring, or both Q together are an alkylidene or a cyclometallated hydrocarbyl;

Q' has the same meaning as Q;

y is 0 or 1 when w is greater than 0; T is a covalent bridging group containing a Group IV-A or V-A element; and

L is a neutral Lewis base, where w denotes the number 0 or 1, and when w is 0 y is 1.

68. (Previously Presented) A compound having the general formula

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or

$$\begin{array}{c|c} & (C_5H_{5-y-x}R_x) & (JR'_{z-1-y}) \\ \hline T_y & Q' & Q' \\ \hline & (JR'_{z-1-y}) & (C_5H_{5-y-x}R_x) \end{array}$$

wherein M is Zr, Hf, or Ti;

M' has the same meaning as M;

 $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five substituent groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of Elements or  $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R groups are

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joined forming a C<sub>4</sub>-C<sub>20</sub> ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-1-y})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and each R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen atom, and z is the coordination number of the element J;

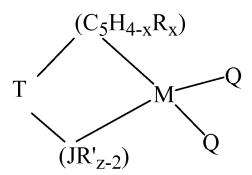
each Q is, independently, a univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring;

Q' has the same meaning as Q;

y is 0 or 1 when w is greater than 0, y is 1 when w is 0; T is a covalent bridging group containing a Group IV-A or V-A element and

L is a Lewis base; where w denotes a number from 0 to 3.

- 69. (Currently Amended) The compound of claim 68 wherein each Q is a halogen or  $C_1$  to  $C_{20}$  hydrocarbyl radical.
- 70. (Previously Presented) A compound represented by general formula



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M is Zr, Hf, or Ti;

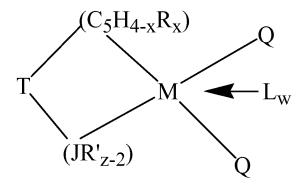
 $(C_5H_{4-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to four substituent groups R, x is 0, 1, 2, 3, or 4 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom, and halogen radicals, or  $(C_5H_{4-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

(JR'<sub>z-2</sub>) is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A, and R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is 3;

each Q is, independently, a univalent anionic ligand group or two Q's together are a divalent anionic chelating ligand, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring; and

T is a covalent bridging group containing a Group IV-A or V-A element.

### 71. (Previously Presented) A compound having the general formula:



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 $\begin{array}{c|c} & (C_5H_{4-x}R_x) & (JR'_{z-2}) \\ \hline \\ & Q' & Q' \\ \hline & & & \\ &$ 

wherein M is Zr, Hf, or Ti;

M' has the same meaning as M;

 $(C_5H_{4-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to four substituent groups R, x is 0, 1, 2, 3, or 4 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom, and halogen radicals, or  $(C_5H_{4-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-2})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is the coordination number of the element J;

each Q is, independently, a univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring;

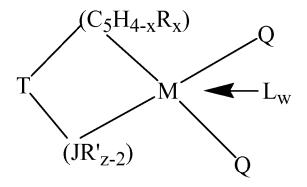
Q' has the same meaning as Q;

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T is a covalent bridging group selected from the group consisting of dialkyl, alkylaryl, or diaryl substituted silicon or germanium radicals; and L is a neutral Lewis base where w denotes the number 0 or 1.

### 72. (Currently Amended) A compound having the general formula:



or

$$\begin{array}{c|c} & (C_5H_{4-x}R_x) & (JR'_{z-2}) \\ \hline \\ & Q & M' & T \\ \hline \\ & (JR'_{z-2}) & (C_5H_{4-x}R_x) \end{array}$$

wherein M is Zr, Hf, or Ti;

M' has the same meaning as M;

 $(C_5H_{4-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to four substituent groups R, x is 0, 1, 2, 3, or 4 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$ 

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hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom, and halogen radicals, or  $(C_5H_{4-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

 $(JR'_{z-2})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is the coordination number of the element J;

each Q is, independently, a univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring;

Q' has the same meaning as Q;

T is a covalent bridging group selected from the group consisting of substituted or unsubstituted methylene or and ethylene radicals; and

L is a neutral Lewis base where w denotes the number 0 or 1.

73. - 76. (Cancelled)

77. (Previously Presented) The compound of claim 70 wherein Q is independently selected from the group consisting of halogen, hydride and  $C_1$  to  $C_{20}$  hydrocarbyl.

78. (Previously Presented) The compound of claim 71 wherein Q is independently selected from the group consisting of halogen, hydride or  $C_1$  to  $C_{20}$  hydrocarbyl.

79. (Previously Presented) The compound of claim 72 wherein Q is independently selected from the group consisting of halogen, hydride or  $C_1$  to  $C_{20}$  hydrocarbyl.

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80. (Previously Presented) The compound of claim 70 wherein each Q is independently selected from the group consisting of hydride, methyl, ethyl, propyl, butyl, amyl, hexyl, heptyl, octyl, nonyl, decyl, cetyl, phenyl, chloro, bromo, and iodo.

- 81. (Previously Presented) The compound of claim 71 wherein each Q is independently selected from the group consisting of hydride, methyl, ethyl, propyl, butyl, amyl, hexyl, heptyl, octyl, nonyl, decyl, cetyl, phenyl, chloro, bromo, and iodo.
- 82. (Previously Presented) The compound of claim 72 wherein each Q is independently selected from the group consisting of hydride, methyl, ethyl, propyl, butyl, amyl, hexyl, heptyl, octyl, nonyl, decyl, cetyl, phenyl, chloro, bromo, and iodo.
- 83. (Previously Presented) A process for the polymerization of one or more alpha olefins comprising conducting the polymerization in the presence of a catalyst system comprising (A) the compound of claim 48 and (B) an alumoxane.
- 84. (Previously Presented) The process of claim 83 wherein the mole ratio of Al:M is from 10:1 to 20,000:1.
- 85. (Previously Presented) The process of claim 83 wherein the one or more alpha olefins is ethylene.
- 86. (Previously Presented) The process of claim 83 wherein the one or more alpha olefins is propylene.
- 87. (Previously Presented) The process of claim 83 wherein the one or more alpha olefins is (1) ethylene in combination with an alpha olefin having 3 to 20 carbon atoms, (2) propylene in combination with ethylene and/or C4 or higher alpha-olefins and

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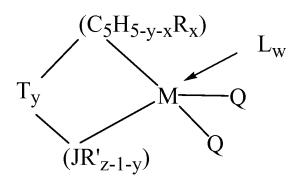
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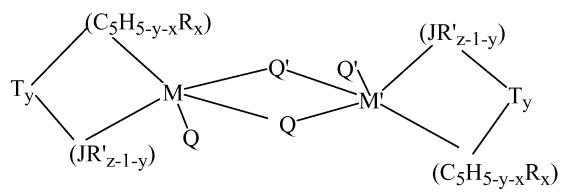
diolefins, or (3) butene in combination with ethylene and/or C4 or higher alpha-olefins and diolefins.

88. - 98. (Cancelled)

- 99. (Currently Amended) A process for the polymerization of one or more alpha olefins comprising conducting the polymerization in the presence of a catalyst system comprising:
- (A) a Group IV B transition metal component of the formula:



or



wherein M is Zr, Hf or Ti;

M' has the same meaning as M;

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 $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the Group IV A of the Periodic Table of Elements, and halogen radicals, or  $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R-groups are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic ligand;

 $(JR'_{z-1-y})$  is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and each R' is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen atom, and z is the coordination number of the element J;

each Q is, independently, any univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is different from (C<sub>5</sub>H<sub>5-y-x</sub>R<sub>x</sub>);

Q' has the same meaning as Q;

y is 0 or 1 when w is greater than 0; y is1 when w is 0; is 0, when y is 1, T is a covalent bridging group containing a Group IV-A or V-A element; and

L is a Lewis base where w denotes, a number from 0 to 3; (B) an alumoxane, wherein the olefin is styrene.

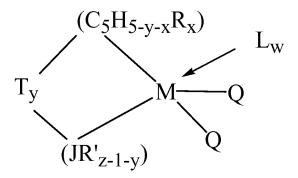
100. - 104. (Cancelled)

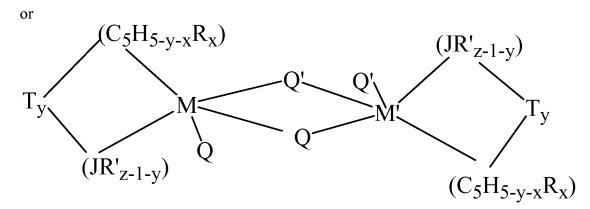
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105. (Previously Presented) A process for the polymerization of one or more alpha olefins comprising conducting the polymerization in the presence of a catalyst system comprising:

(A) a Group IV B transition metal component of the formula:





wherein M is Zr, Hf or Ti;

M' has the same meaning as M;

 $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to four substituent groups R, x is 0, 1, 2, 3 or 4 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of

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Elements, and halogen radicals, or  $(C_5H_{5-y-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R-groups are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic ligand;

 $(JR'_{z-1-y})$  is a heteroatom ligand in which J is an element with a coordination number of three from group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, and each R' is a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is the coordination number of the element J;

each Q is, independently, a univalent anionic ligand or two Q's together are a divalent anionic chelating ligand, provided that Q is different from (C<sub>5</sub>H<sub>5-x</sub>R<sub>x</sub>);

Q' has the same meaning as Q;

y is 1;

T is a covalent bridging group containing a Group IV-A or V-A element; and L is a neutral Lewis base where w denotes the number 0 or 1;

(B) an alumoxane.

106. (Previously Presented) The process of claim 105 wherein each Q is, independently, a substituted or unsubstituted  $C_1$ - $C_{20}$  hydrocarbyl, phosphide or arylphosphide radical, provided that Q is not a substituted or unsubstituted cyclopentadienyl ring, or both Q together are an alkylidene or a cyclometallated hydrocarbyl.

107. (Previously Presented) The process of claim 105 wherein the heteroatom ligand group J element is nitrogen, phosphorous, oxygen or sulfur.

108. (Previously Presented) The process of claim 105 wherein Q is substituted or unsubstituted C1 to C20 hydrocarbyl radical.

109. (Previously Presented) The process of claim 105 wherein the heteroatom ligand group J element is nitrogen.

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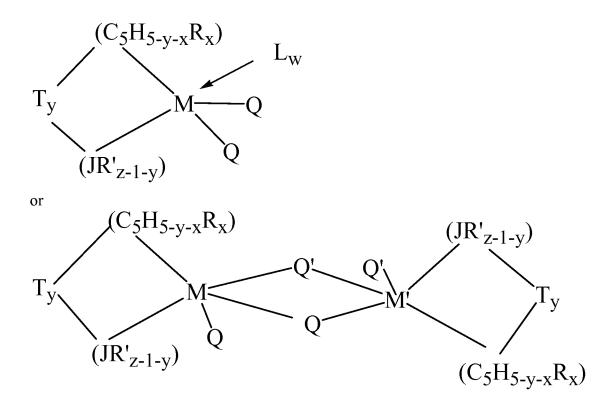
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110. (Previously Presented) The process of claim 105 wherein the mole ratio of Al:M is from 10:1 to 20,000:1.

- 111. (Previously Presented) The process of claim 105 wherein the alpha olefin is (1) ethylene, (2) propylene, (3) ethylene in combination with an alpha olefin having 3 to 20 carbon atoms, (4) propylene in combination with ethylene and/or C4 or higher alphaolefins and diolefins, or (5) butene in combination with ethylene and/or C4 or higher alphaolefins and diolefins.
- 112. (Previously Presented) The process of claim 105 wherein both Q are selected from the group consisting of: methyl, ethyl, propyl, butyl, amyl, isoamyl, hexyl, isobutyl, heptyl, octyl, nonyl, decyl, cetyl, 2-ethylhexyl, and phenyl.
- 113. (Previously Presented) The process of claim 105 wherein both Q are methyl.
- 114. (Currently Amended) The process of claim 105 wherein both Q are selected from the group consisting of: diphenylphosphide, dicyclohexylphosphide, diethylphosphide, diethylphosphide, methylidene, ethylidene and propylidene.
- 115. (Previously Presented) The process of claim 105 wherein the alpha olefin is ethylene.
- 116. (Previously Presented) The process of claim 105 wherein the alpha olefin is propylene.
- 117. (Currently Amended) A process for the polymerization of one or more alpha olefins comprising conducting the polymerization in the presence of a catalyst system comprising:
- (A) a Group IV B transition metal component of the formula:

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wherein M is Zr, Hf, or Ti;

M' has the same meaning as M;

(C<sub>5</sub>H<sub>5-y-x</sub>R<sub>x</sub>) is a cyclopentadienyl ring which is substituted with from zero to four substituent groups R, x is 0, 1, 2, 3 or 4 denoting the degree of substitution, wherein x is 0, 1, 2, 3 or 4 when M is Ti and x is 0, 1 or 3 when M is Hf or Zr, and each substituent group R is, independently, a radical selected from the group consisting of straight alkyl radicals having 1 to 20 carbon atoms, branched alkyl radicals having 1 to 20 carbon atoms, methyl, ethyl, propyl, butyl, octyl, benzyl, phenyl, trimethylgermyl, trimethylstannyl, triethylplumbyl, trifluoromethyl, trimethylsilyl, triethylsilyl, ethyldimethylsilyl, methyldiethylsilyl, and triphenylgermyl, or (C<sub>5</sub>H<sub>4-x</sub>R<sub>x</sub>) is a cyclopentadienyl ring in which two adjacent R substituents are joined forming a C<sub>4</sub>-C<sub>20</sub> ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand; (JR'z-1-y) is a heteroatom ligand selected from the group consisting of *t*-butylamido, phenylamido, p-n-butylphenylamido, cyclohexylamido, perfluorophenylamido, n-

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butylamido, methylamido, ethylamido, *n*-propylamido, isopropylamido, benzylamido, *t*-butylphosphido, ethylphosphido, phenylphosphido, and cyclohexylphosphido, and z is 3; each Q selected is from the group consisting of hydride, methyl, ethyl, <u>n-propyl, isopropyl, n-butyl, isobutyl, propyl, butyl, amyl, isoamyl, hexyl, heptyl, octyl, nonyl, decyl, cetyl, phenyl, chloro, bromo, fluoro, iodo, methoxy, ethoxy, propoxy, butoxy, phenoxy, methylphenoxy, dimethylamido, <u>diethyolamido, diethylamido,</u> methylethylamido, <u>dibutylamido, di-t-butylamido, dipropylamido,</u>, diphenylamido, diphenylphosphido, dicyclohexylphosphido, <u>diethylphosphido,</u> and dimethylphosphido;</u>

Q' has the same meaning as Q;

y is 1;

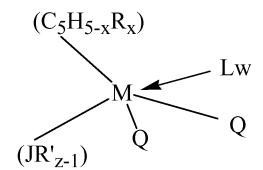
T is selected from the group consisting of dialkyl, alkylaryl, or diaryl substituted silicon or germanium radicals, unsubstituted methylene and ethylene radicals;

L is a neutral Lewis base where w denotes the number 0 or 1; and
(B) an alumoxane, alumoxane.

- 118. (Previously Presented) The process of claim 117 wherein T is selected from the group consisting of dimethylsilyl, diethylsilyl, di-*n*-propylsilyl, diisopropylsilyl, di-*n*-butylsilyl, di-*n*-hexylsilyl, methylphenylsilyl, ethylmethylsilyl, diphenylsilyl, *n*-hexylmethylsilyl, cyclopentamethylenesilyl, cyclotetramethylenesilyl, cyclotetramethylenesilyl, cyclotrimethylenesilyl, dimethylgermyl, and diethylgermyl.
- 119. (Previously Presented) The process of claim 117 wherein the process is solution process.
- 120. (Cancelled)
- 121. (Cancelled)
- 122. (Previously Presented) A compound having the general formula:

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or

$$(C_{5}H_{5-x}R_{x})$$

$$Q'$$

$$Q'$$

$$Q'$$

$$Q'$$

$$(C_{5}H_{5-x}R_{x})$$

$$(C_{5}H_{5-x}R_{x})$$

wherein M is Zr, Hf or Ti;

 $(C_5H_{5-x}R_x)$  is a cyclopentadienyl ring which is substituted with from zero to five substituent groups R, x is 0, 1, 2, 3, 4 or 5 denoting the degree of substitution, and each substituent group R is, independently, a radical selected from the group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom,  $C_1$ - $C_{20}$  hydrocarbyl-substituted metalloid radicals wherein the metalloid is selected from the group IV A of the Periodic Table of Elements, and halogen radicals, or  $(C_5H_{5-x}R_x)$  is a cyclopentadienyl ring in which two adjacent R groups are joined forming a  $C_4$ - $C_{20}$  ring to give a saturated or unsaturated polycyclic cyclopentadienyl ligand;

(JR'<sub>z-1</sub>) is a heteroatom ligand in which J is an element with a coordination number of three from Group V-A or an element with a coordination number of two from Group VI-A of the Periodic Table of Elements, each R' is, independently, a radical

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selected from a group consisting of  $C_1$ - $C_{20}$  hydrocarbyl radicals, substituted  $C_1$ - $C_{20}$  hydrocarbyl radicals where one or more hydrogen atoms is replaced by a halogen radical, and z is the coordination number of the element J;

each Q is, independently, selected from the group consisting of halogen, hydride and  $C_1$ - $C_{20}$  hydrocarbyl, provided that Q is different from ( $C_5H_{5-x}R_x$ );

L is a neutral Lewis base where "w" is a number greater than 0 and up to 3;

M' has the same meaning as M; and

Q' has the same meaning as Q.

123. (Previously Presented) The compound of claim 48 wherein J is oxygen.

124. - 126. (Cancelled)

127. (Currently Amended) The process of claim 48 88—wherein y is 1 and T is hydrocarbyl radical.

128. (Currently Amended) The process of claim 48 88 wherein y is 1 and T is CR<sub>2</sub>\* or CR<sub>2</sub>\*CR<sub>2</sub>\*, where R\* is selected from the group consisting of hydrogen, C<sub>1</sub> to C<sub>20</sub> alkyl, haloaklyl having up to a total of 20 carbon and halogen atoms, aryl having from 6 to 20 carbon atoms, and haloaryl having a total of from 7 to 20 carbon and halogen atoms.

129. (Currently Amended) The process of claim 48 88-wherein Q is selected from the group consisting of halogen, hydride and  $C_1$ - $C_{20}$  hydrocarbyl.

130. (Currently Amended) The process of claim 48 88 wherein J is oxygen.

131. (Currently Amended) The process of claim 48 88—wherein (JR'<sub>z-2</sub>) J is nitrogen and R' is phenylamido, p-n-butylphenylamido, cyclohexylamido, perfluorophenyl amido, t-butyl phosphide, ethyl phosphido, phenyl phosphido, or cyclohexyl phosphido.

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132. (Currently Amended) The process of claim  $\underline{48.88}$  wherein ( $C_5H_{4-x}R_x$ ) is fluorenyl, tetrahydroindenyl, or octahydrofluorenyl.

133. - 134. (Cancelled)